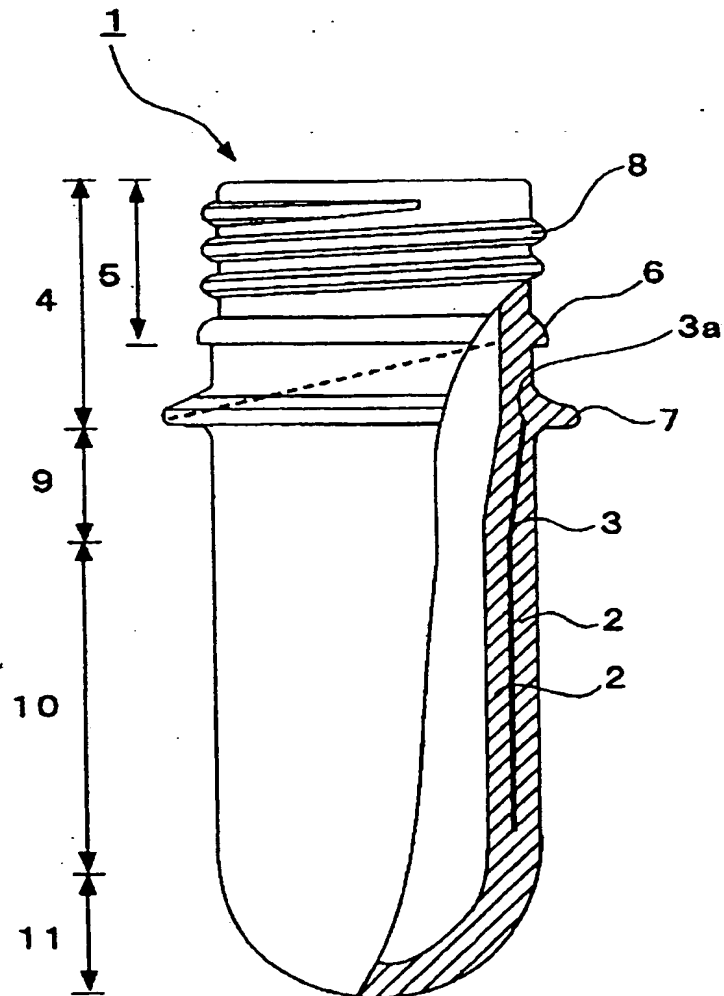


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Fig. 1



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Fig. 2

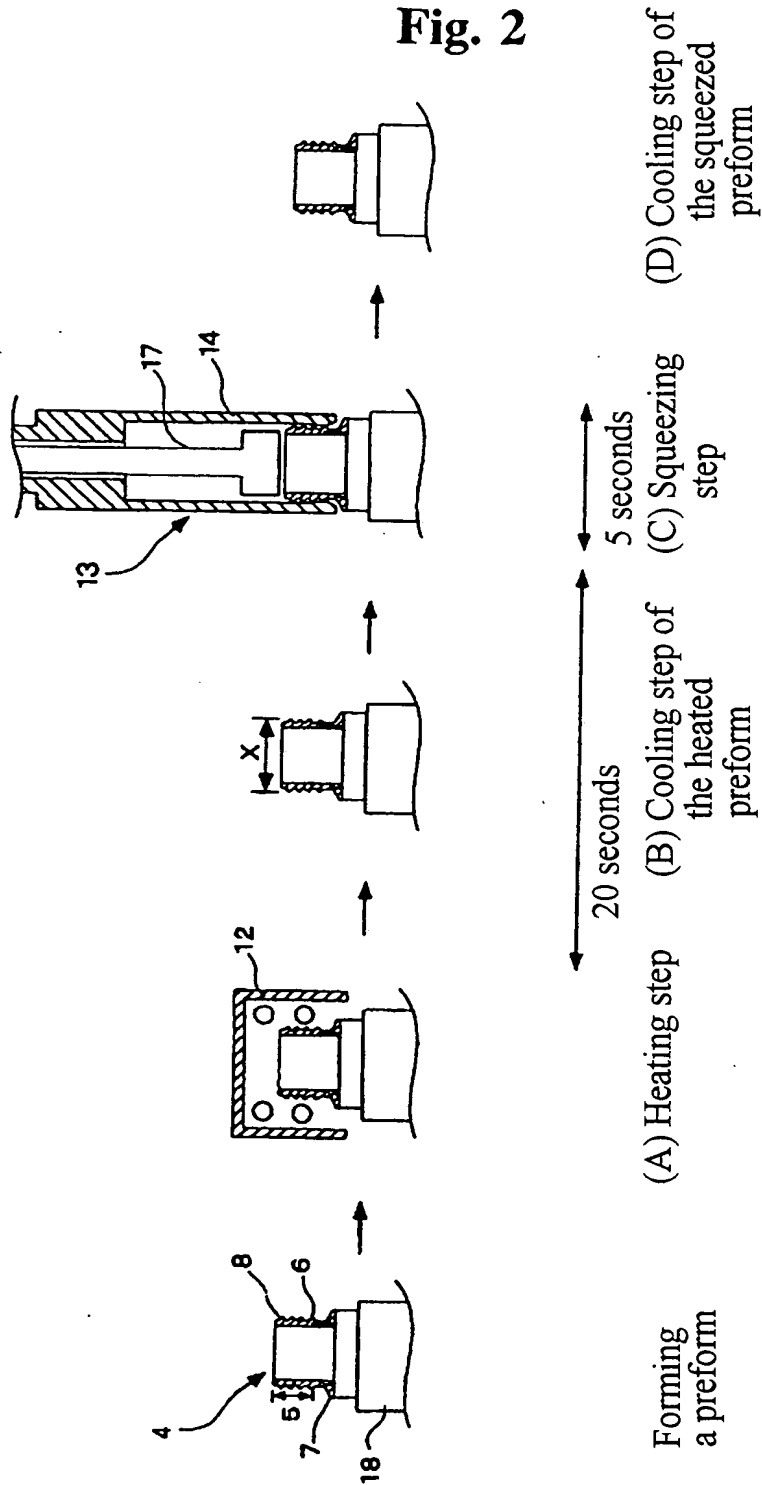
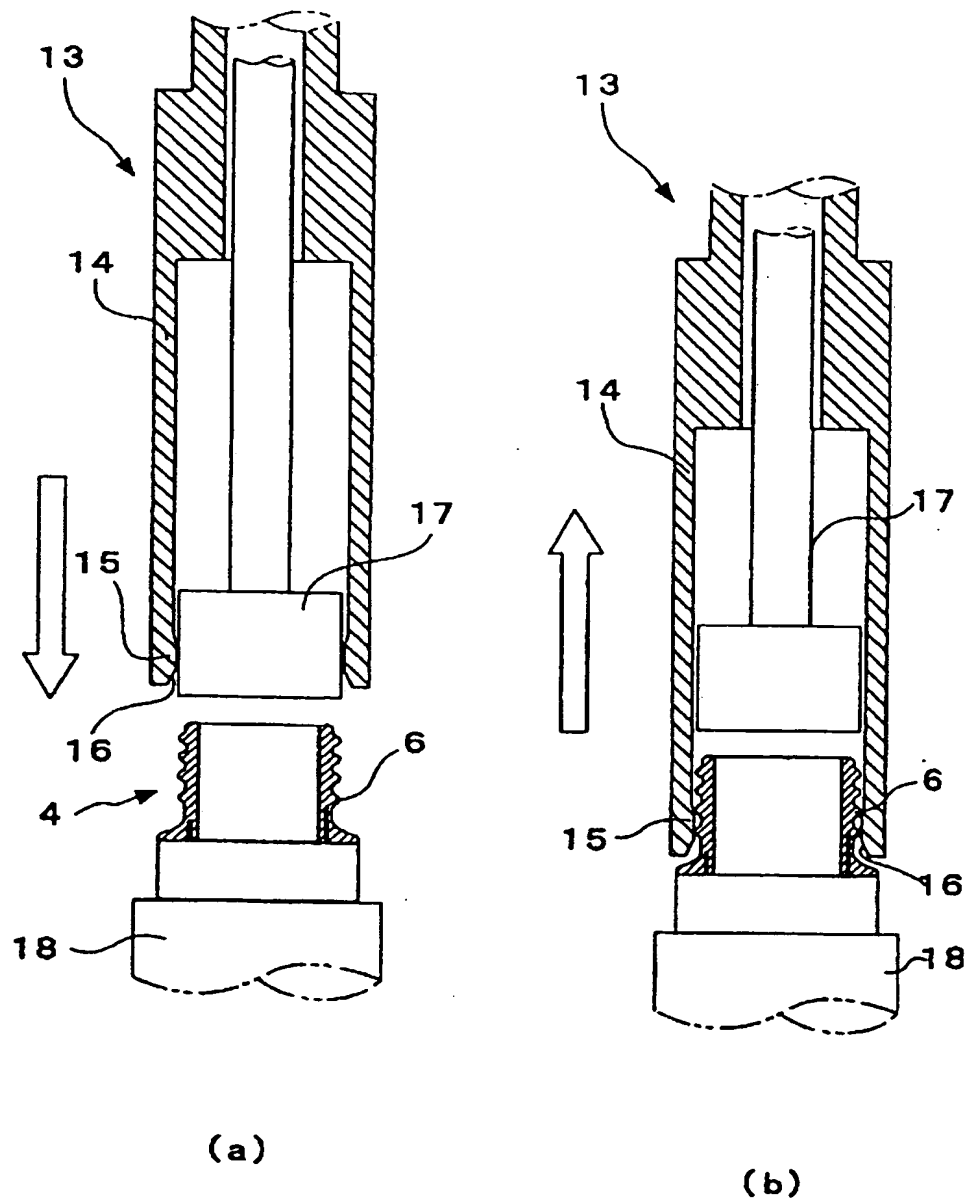
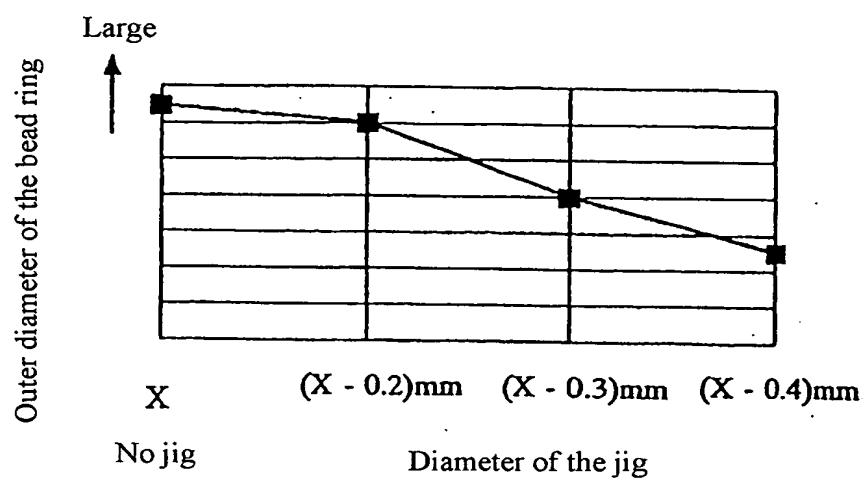


Fig. 3



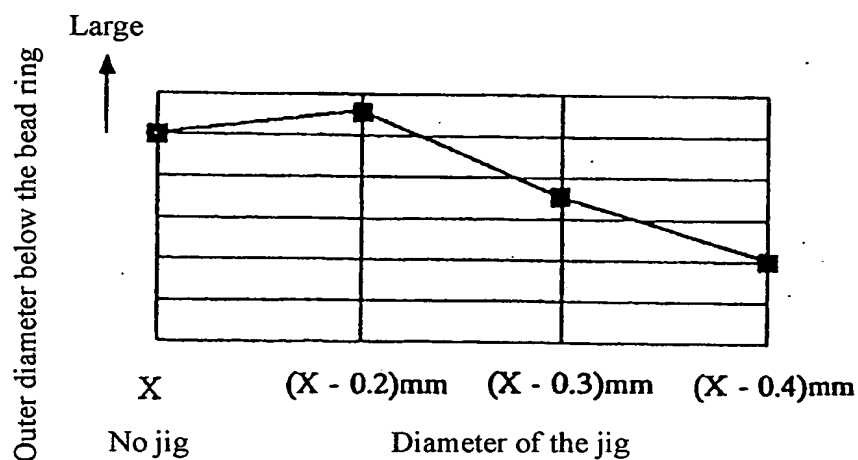
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Fig. 4



Outer diameter of the bead ring obtained by each jig

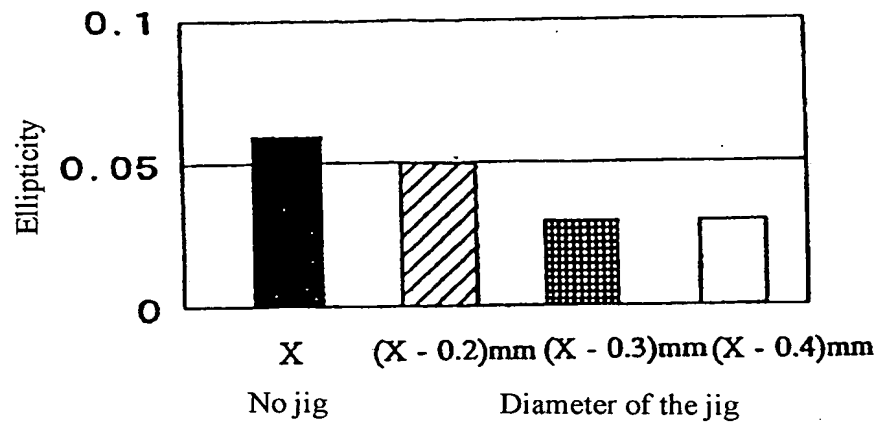
Fig. 5



Outer diameter below the bead ring obtained by each jig

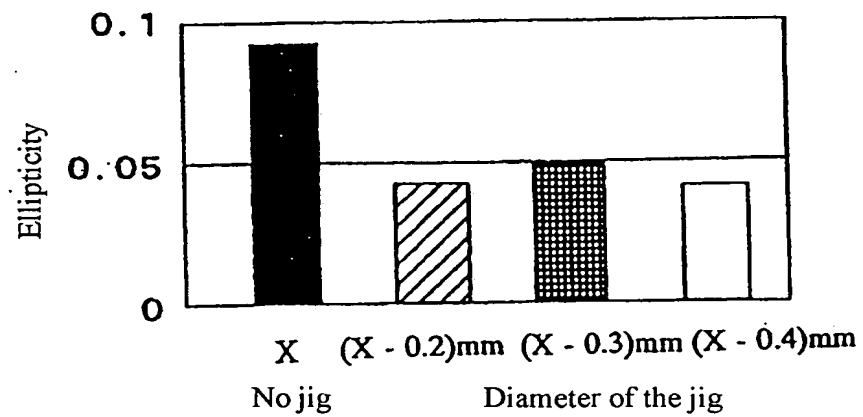
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Fig. 6



Ellipticity of the outer periphery of the bead ring

Fig. 7



Ellipticity below the bead ring